



# MANUFACTURING SURVEY ARRANGEMENT

MSA no.:  
**MSA0000ATF**  
Revision no.:  
**2**

Between "Manufacturer"

**Ancofer Stahlhandel GmbH**  
**Mülheim an der Ruhr, Germany**

and

"DNV"  
**DNV legal entity**  
**Essen**

Ref. Recognition Certificate: MSARC0000ATF

This Manufacturing Survey Arrangement (MSA) is applicable to  
**Steel plates - Initial and transfer of stamps**  
subject to testing and inspection for conformance with the requirements of DNV Rules, as stated herein.

This MSA implies that the manufacturer is authorised according to scope and conditions as detailed in the subsequent pages.

The MSA is valid until **2029-01-01**

The MSA will, however, be invalid if the Recognition Certificate is invalid.

The MSA is governed by DNV's general terms and conditions. These may be provided upon request.

Issued at **Essen** on **2024-11-11**

for **ANCOFER STAHLHANDEL GMBH**

**Michael Feldhoff**  
**Qualitätsmanagement**

for **DNV LEGAL ENTITY**

**Blazynski, Björn**  
**Manager Product Certification, Team West**  
**Germany / Principal Surveyor**



## 1. Scope of Work

For the above-mentioned processes to be certified for conformance with DNV Rules, the following conditions will come into force:

### 1.1 Reference Documents

- I. The Manufacturing Survey Arrangement MSA0000ATF
- II. DNV Rules for Classification: Ships Pt.1, Ch.1. and Pt.2, Ch.2
- III. DNV Rules for classification: Offshore units
- IV. Quality System Certification acc. to ISO 9001:2015, Certificate no.: DE12/81839642.04 certified by SGS, valid until 2026-06-11
- V. The Manufacturer's documented and accepted procedures for inspection and testing AA/011/AGL Rev. 6, 2024-10-22 and VA/015/KVM Rev. 6, 2023-01-04

### 1.2 Initial stamping and transfer of stamps

This MSA agreement of DNV defines the following:

- Initial stamping of steel material acc. to DNVGL-Rules or EN standards
- Transfer of identification stamping during various machining stages up to the final product
- Transfer of stamps from delivered material to cuts and sections
- All sub-supplied materials intended for DNV classification are to be ordered in compliance with the relevant DNV Rules. These Sub-suppliers are to be approved by DNV for the specific material and grade. Deliveries from material suppliers without valid DNV Approval may be accepted in exceptional cases upon request to the local DNV station. Further handling will be agreed for each case.

Responsible personnel for initial- and transfer of stamp

- Mr. Benz mark: AS1
- Mr. Baron mark: AS7

### 1.3 Assessments performed by DNV

Compliance with the conditions agreed in this MSA is subject to control and review by assessing as follows:

- a) Periodical assessments of the MSA are to be carried out at 12 months intervals, based on a mutually agreed schedule.
- b) Project-specific assessments or unscheduled spot checks may be made to ensure compliance of the products with DNV Rule requirements.

For this purpose, DNV shall at all reasonable times be given access to the manufacturing plant and to the relevant manufacturing documents and records.

### 1.4 Assessments performed by DNV

Compliance with the conditions agreed in this MSA is subject to control and review by assessing as follows:

- a) Periodical assessments of the MSA function are to be made at 6 months intervals, based on a mutually agreed schedule.
- b) Project-specific assessments or unscheduled spot checks may be made to ensure compliance of the products with Rule requirements.

For this purpose DNV shall at all reasonable times be given access to the manufacturing plant and to the relevant manufacturing documents and records.

#### 1.4.1 Agenda for the MSA assessments

The agenda for the assessments will be proposed by DNV in the notification of the meeting.

The agenda may typically contain:

- a) Organisation, responsibilities and qualifications of relevant personnel
- b) The efficiency of the implementation of the MSA
- c) Operational procedures and instructions related to the MSA agreement
- d) Manufacturing processes
- e) Manufacturing inspections
- f) Test records
- g) Product marking, traceability and control of non-conforming product
- h) Claims, question from clients and others
- i) Review of possible problem areas raised from previous MSA assessments
- j) Review of reports from Quality System Audits
- k) Information to be updated.
- l) Review of the Quality System Audit reports in connection with ISO QSC
- m) News from DNV

Any problems found should be handled as non-conformities. Corrective actions will be re-assessed by DNV.

## 2. Reporting by manufacturer

### 2.1 Manufacturing Records

Each transfer of stamping and identification stamping of test samples shall be recorded in compliance with the Manufacturer's documented and accepted procedures for inspection of materials and for material stamping.

### 2.2 Documenting testing and inspections covered by this MSA agreement

Products tested and inspected under this agreement shall be marked with the DNV certificate number, see the section for marking. All test/inspection documents/reports shall refer to the DNV certificate number for traceability related to the tested/inspected product.

The inspection performed by the manufacturer under this MSA agreement shall be performed as follows:

- test sample and test sample record (Stempelblatt), material certificate 3.1 acc. to EN 10204 – with information for the test laboratory about scope of testing and relevant rules/standard shall be sent to the laboratory.

After testing the above, documentation/test reports shall be sent to DNV (CMC Team West) together with the order for certification of the product and 3.1 material inspection certificate.

–OR–

The above documentation/test reports shall be made available to the DNV surveyor when surveying the product to be certified.

A copy of the documentation of testing and inspection shall be retained by the manufacturer as quality records and the retention period is to be as stated in the Quality System Manual.

By ordering certification of the products with reference to this MSA agreement, the manufacturer is declaring full compliance with this agreement.

### 2.3 Non-conformances

The manufacturer shall report any deviation from the DNV Rules and this MSA agreement and obtain DNV written approval prior to dispatch of the product.

### 2.4 Information to DNV

The manufacturer shall report any purchaser requirement, which may extend the scope defined in DNV Rules. Any additional requirements outside of DNV Rules are not covered by this MSA.

All customer complaints to products delivered under this MSA agreement shall be reported to DNV local office. A procedure for reporting of customer complaints has to be established by the manufacturer and approved by DNV. It is up to DNV to decide if further involvement is necessary or not at that time. However, closing of customer complaints reported to DNV and corrective actions implemented by the manufacturer will be discussed under the MSA assessment.



### 3. Reporting by DNV

#### 3.1 Issuance of DNV certificates

DNV will create a material/product certificate based on the manufacturer's testing/inspection and DNV own surveys. The digitally signed certificate will be sent to the manufacturer.

#### 3.2 Information to manufacturer

DNV GL will inform the manufacturer of new or amended rules and regulations which would affect the arrangements authorised.

#### 3.3 MSA assessments

After each assessment, a report will be prepared by DNV and distributed to the involved parties.

### 4. Marking for Identification

#### 4.1 Marking

Products which have been satisfactorily tested and inspected shall be marked as required by the DNV Rules. The product shall be marked with the NV-stamp during final inspection by DNV Surveyor.

### 5. Monitoring and Administration of the MSA

DNV (CMC Team West) is responsible for:

- 1) Follow up of the MSA through periodical MSA assessments
- 2) Regular contact with the manufacturer
- 3) Review of 3.1 certificates and test reports
- 4) Issuing DNV certificates
- 5) Invoicing

### 6. Fees and Payment Terms

Certification fees will be charged in accordance with DNV standard fees for manufacturers holding a certified QSC and having implemented a MSA or in accordance with special written agreements, to be updated annually.

### 7. Regulation for the Certification Services

Regulations with respect to obligations, publications, suspension, withdrawal/cancellation and appeal are given in DNV CLASS PROGRAMME No. DNV-CP-0337 "General description of services for certification of materials and components", Section 2 [7].

### 8. Validity

Any changes in production process, procedures or other matters that may influence the validity of the Recognition Certificate, the MSA agreement or the conditions stated therein are to be submitted to DNV GL for evaluation.

The MSA will be invalid if:

- a) The Recognition Certificate is invalid.
- b) The QSC is invalid.
- c) Possible non-conformities from the MSA assessments are not responded to and/or corrective actions are not implemented within the agreed time.
- d) The manufacturer does not comply with the obligations of the MSA agreement.
- e) The certification fees are not paid in due time.



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Either party shall have the right to terminate this MSA subject to three months written notice.

### **9. Liability and Indemnity**

The liability and indemnity are covered by the valid short form agreement.

### **10. Law and Jurisdiction**

The liability and indemnity are covered by the valid short form agreement.